

Date: Thursday, 21/08/2008 5:12:53 PM  
User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SQUARE TUBE
Job Number	: 41558		
Estimate Number	: 13423		
P.O. Number	:	Part Number	: PB6743001141
This Issue	: 21/08/2008 S.O. No. :	Drawing Number	: B6743001 P.22
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40603	Material	:
Written By	:	Due Date	: 18/09/2008 Qty: <del>40</del> Um: Each
Checked & Approved By	: <u>JUD 08.8.22</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M6061T6TS1000W125

120

6061T6 SQ TUBE 1.00 x 1.00 x .125w



Comment: Qty.: 0.9680 f(s)/Unit Total: 34.8478 f(s)

6061T6 SQ TUBE 1.00X.125

batch: M 109141SP 08.09.1040x

2.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- make a 0.090" chamfer on both ends of tube

3- deburr

SP 08.09.1040x

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

8 25/08/11 40x

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 1298/9/1240xSLP

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/15

Job Completion

MF 08-09-12

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

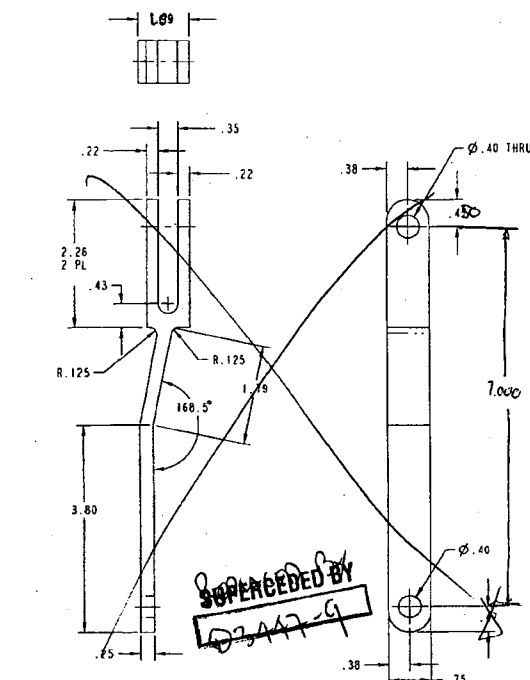
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

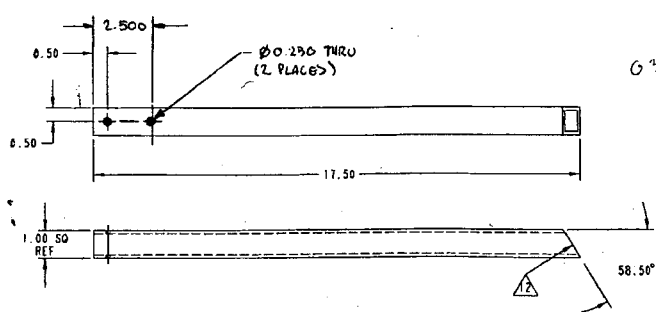
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

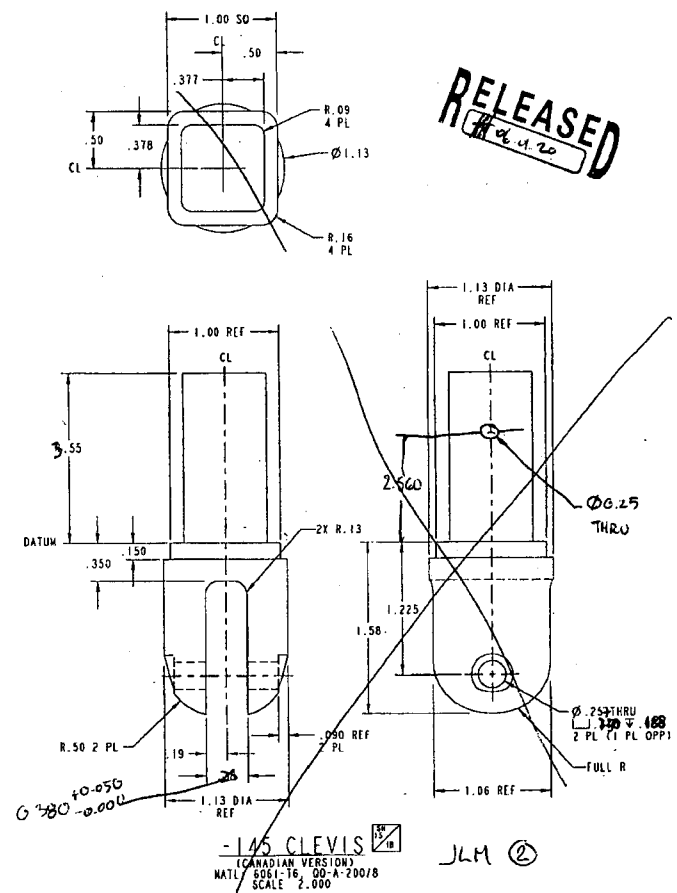
RELEASED  
# 6-1-20



**-263 SWING ARM** JLM ④  
MATL: 1.00 SO, 7075-T6, 00-A-200/11  
SCALE 1.000  
SEE ATTACHED DWG.



**-143 SQUARE TUBE** ②  
MATL: 1.00 SO X .125 WALL, 6061-T6, 00-A-200/8  
SCALE 0.500



**-145 CLEVIS** JLM ②  
(CANADIAN VERSION)  
MATL: 6061-T6, 00-A-200/8  
SCALE 2.000

**PREMIER AVIATION, INC.**  
2001 Aviation Parkway, Grand Prairie, Texas 75052  
REV. 1  
D105V8 B67-43001  
SCALE: 1:1  
DATE: 22-1-85

ORIGINAL

NO 11558  
WORK ORDER  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
UNCONTROLLED COPY  
ENGINEERING  
RETURN TO  
SHOP COPY  
11558